



## **Service Manual (220-240VAC)**



**K2 Water Cooler**

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## Product Specification

### **K2**

The K2 was specifically developed by Crystal Mountain to meet customers' needs for a modern and stylish watercooler with a water reservoir system that could be recycled, having been easily removed, and replaced with a new one. All done very easily, hygienically and cost-effectively.

Furthermore, the K2 has been designed with an ergonomic high dispense point; LED indicator lights; electronic controls to give improved cold and hot water output, and easily removable side panels to allow quick access to all electrical components for easy maintenance and servicing.



## Model: K2 220-240VAC

### Standard Cooler Specifications and Performance Data

ITEM		SPECIFICATIONS
POWER RATING		SINGLE PHASE
		220-240VAC 50Hz
STANDARD CURRENT		H&C: 2.5~2.8A
POWER CONSUMPTION	COLD	80 W
	HOT	450 W
COLD	COMPRESSOR	SINGLE PHASE MOTOR
	REFRIGERANT	R134a: 35g (1.2oz)
	TEMP RANGE	4-10°C ( 39.2-50°F )
HOT	HEATER	BAND HEATER
	TEMP RANGE	74-92°C ( 165.2-197.6°F )
	SAFETY DEVICE	BIMETAL (MANUAL LIMITER 98°C ( 203°F ) OFF)
	TEMP CONTROL	ELECTRONIC
NOISE (SOUND POWER LEVEL)		44 dB (A)
NET WEIGHT		H&C: 12.8 kg ( 28.2 lb )
LOADING QUANTITY		20FT: 320 UNITS
		40FT: 640 UNITS



## 220V K2 Bottled Water Cooler Parts Listing MODEL--K2FM2KHK2CC

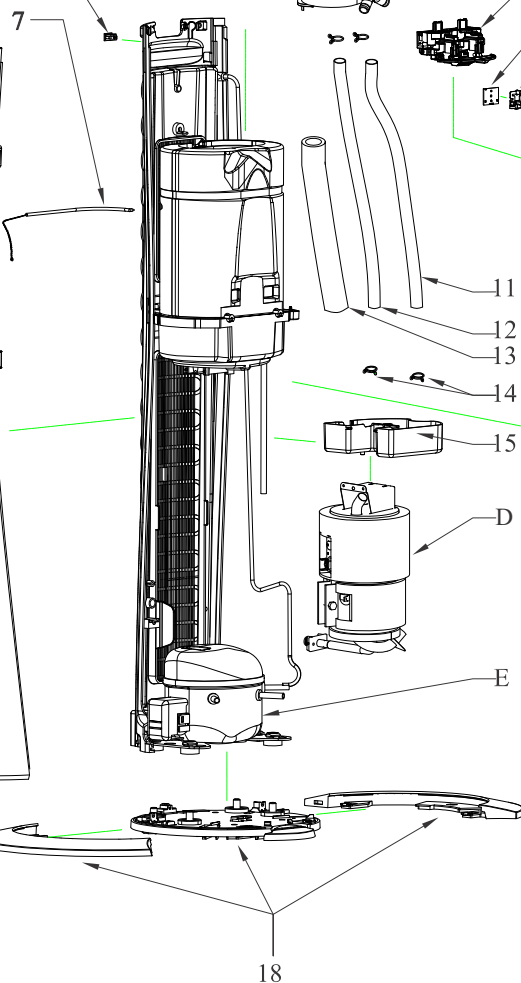
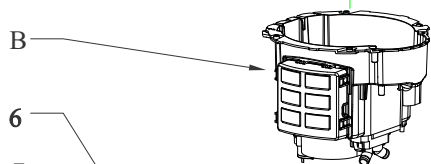
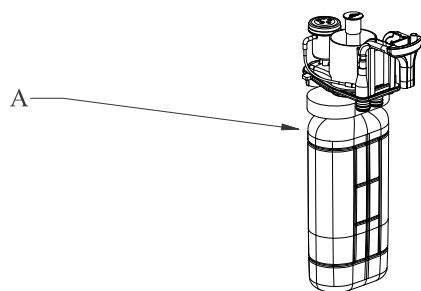
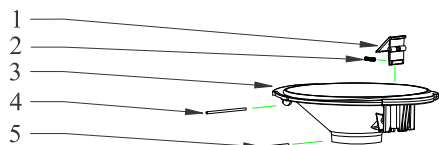
NO.	DESCRIPTION		PART CODE	NO.	DESCRIPTION		PART CODE
1	TOP COVER CLIP		PLC-C141020	B	B4	PCB BOX	PLC-C141007
2	FAUCET LOCK SPRING		FAS-C100007		B5	TIMER SWITCH PCB	ELE-C100286
3	TOP COVER		PLC-C141019		B6	PUMP MOTOR	ELE-C100276
4	HINGE PIN, TOP COVER		FAS-C100091		B7	HOT WATER ADAPTOR	PLC-C141009
5	HINGE PIN, TOP COVER CLIP		FAS-C100129		B8	INNER CHASSIS	PLC-C141006
6	HOT SWITCH		ELE-C100280				
7	COLD SENSOR		ELE-C100282	C	TAP ASSEMBLY		
8	LIGHT PCB		ELE-C100288		C1	SS PIN, OD 3MM, LENGTH 95MM	FAS-C100128
9	LENS		PLC-C141018		C2	PINCH	PLC-C141011
10	DRIP TRAY		PLC-C141037		C3	SS SPRING, FAUCET, OD 7.2, LENGTH 40, WIRE DIAMETER 0.8	FAS-C100125
11	HT INLET TUBE, OD 15 X ID 12 X 585MM		SIL-C141009		C4	MICRO-SWITCH PCB	ELE-C100285
12	HT OUTLET TUBE, OD 15 X ID 12 X 380MM		SIL-C141008		C5	TAP RETAINER	PLC-C141010
13	FOAM TUBE, ID16MM X OD28MM X L310MM		REF-C100201		C6	DOUBLE TORSION SPRING	FAS-C100127
14	SPRING CLIP - 14MM		FAS-C100100		C7	FAUCET PIVOT	PLC-C141013
15	EVAPORATION SHELF		PLC-C141005		C8	SS SPRING.CATCH.OD4.5.LENGTH 18.5 WIRE DIAMETER 0.5	FAS-C100126
16	220V POWER CORD FOR UK-K2		ELE-C100306		C9	COLD LEVER (STD)	PLC-C141038
17	SIDE PANEL, LEFT , BLACK-BOXED		SUB-C200207		C10	CATCH	PLC-C141012
18	BASE PLATE ASSEMBLY		SUB-C200340		C11	CHILD RESISTANT LEVER, RED	PLC-C141014
	18A	BASE PLATE, LEFT	PLC-C141001		C12	HOT LEVER (CHILD RES)	PLC-C141039
	18B	BASE PLATE, MIDDLE	PLC-C141003				
	18C	BASE PLATE, RIGHT	PLC-C141002	220V HOT TANK ASSEMBLY		SUB-C200334	
19	FRONT PANEL		PLC-C141017	D1	HOT SENSOR	ELE-C100283	
20	SS CUP DISPENSER SPRING		MIS-C100090	D2	HOT SENSOR BRACKET,HOT SENSOR	FAS-C100130	
21	PISTON, CUP DISPENSER (BLACK)		PLC-C140047	D3	98C CERAMIC MANUAL RESET	ELE-C100170	
22	CUP DISPENSER GASKET - ID 70MM (BLACK)		PLC-C140048	D4	MANUAL RESET COVER, GREY	SIL-C140006	
	CUP DISPENSER GASKET - ID 60MM (BLACK)		PLC-C140049	D5	HT DRAIN CAP	PLC-C100004	
23	LOWER FRONT PANEL		PLC-C141015	D6	RED SILICONE DRAIN PLUG	SIL-C100055	
24	SIDE PANEL, RIGHT ,BLACK-BOXED		SUB-C200209	D7	HOT TANK DRAIN	PLC-C120021	
				D8	SPRING CLIP - 12MM	FAS-C000029	
A	CrystalFlo KIT, SINGLE PACKAGE		SUB-C200347	D9	SILICONE DRAIN TUBE	SIL-C140004	
	A1	SEAL, MANIFOLD INLET/OUTLET - OD18 X 11MM	SIL-C120006	D10	220V INSULATED HESTER-97MM ID	ELE-C100148	
	21PCS CrystalFlo™ IN ONE BULK BOX		SUB-C200345	REFRIGERATION SYSTEM			
	12PCS CrystalFlo™ IN ONE BULK BOX		SUB-C200349	E	E1	220V COMPRESSOR RELAY(B30H)	REF-C100162
					E2	220V COMPRESSOR OVERLOAD PROTECTOR (B30H)	REF-C100163
B	MAIN PCB AND INNER PANEL ASSEMBLY				E3	COMPRESSOR COVER	REF-C100164
	B1	PCB ACCESS COVER	PLC-C141034		E4	BACK PANEL	PLC-C140002
	B2	PCB COVER	PLC-C141008				
	B3	MAIN PCB	ELE-C100287	Mar 18,2015			

Mar 18,2015

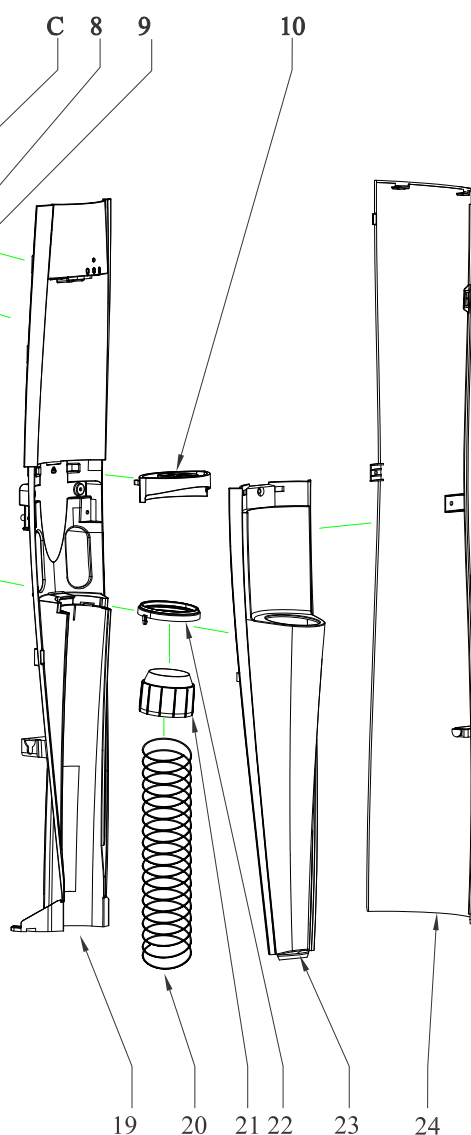
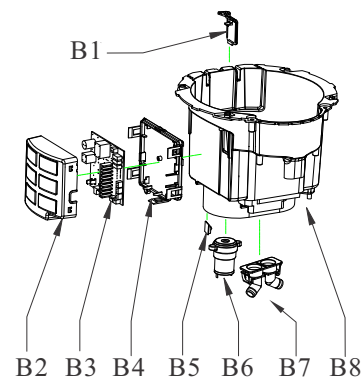


MODEL: K2FM2KHK2CC

K2 BOTTLED WATER COOLER (MAIN)



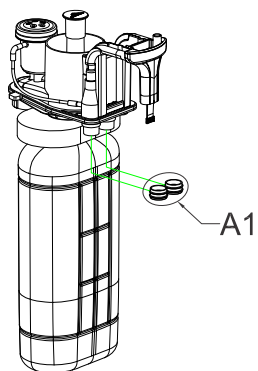
#### B. MAIN PCB AND INNER PANEL ASSEMBLY



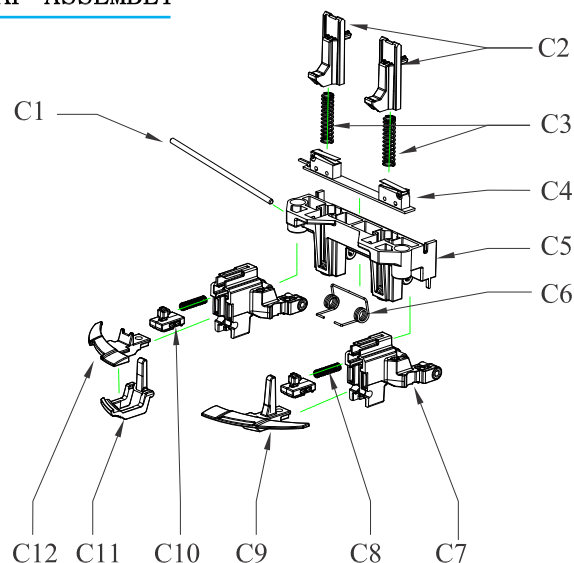


**MODEL: K2FM2KHK2C**  
(CrystalFlo ASSEMBLY, TAP ASSEMBLY, HOT TANK ASSEMBLY, REFRIGERATION SYSTEM)

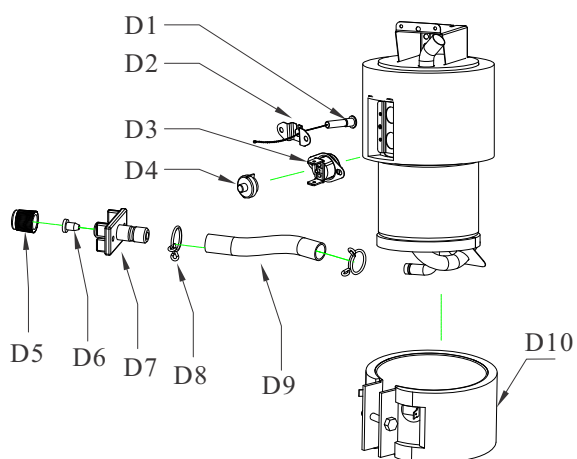
A. CrystalFlo System



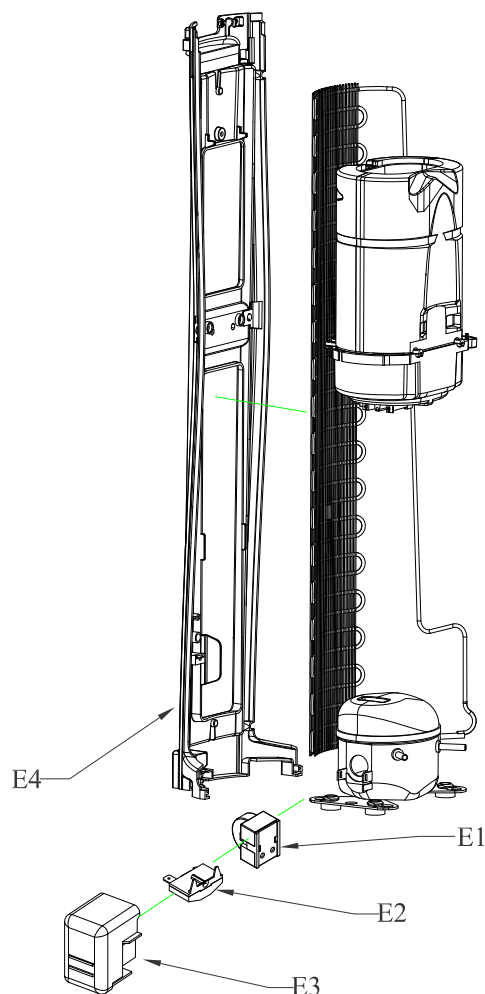
C. TAP ASSEMBLY



D. Hot Tank Assembly

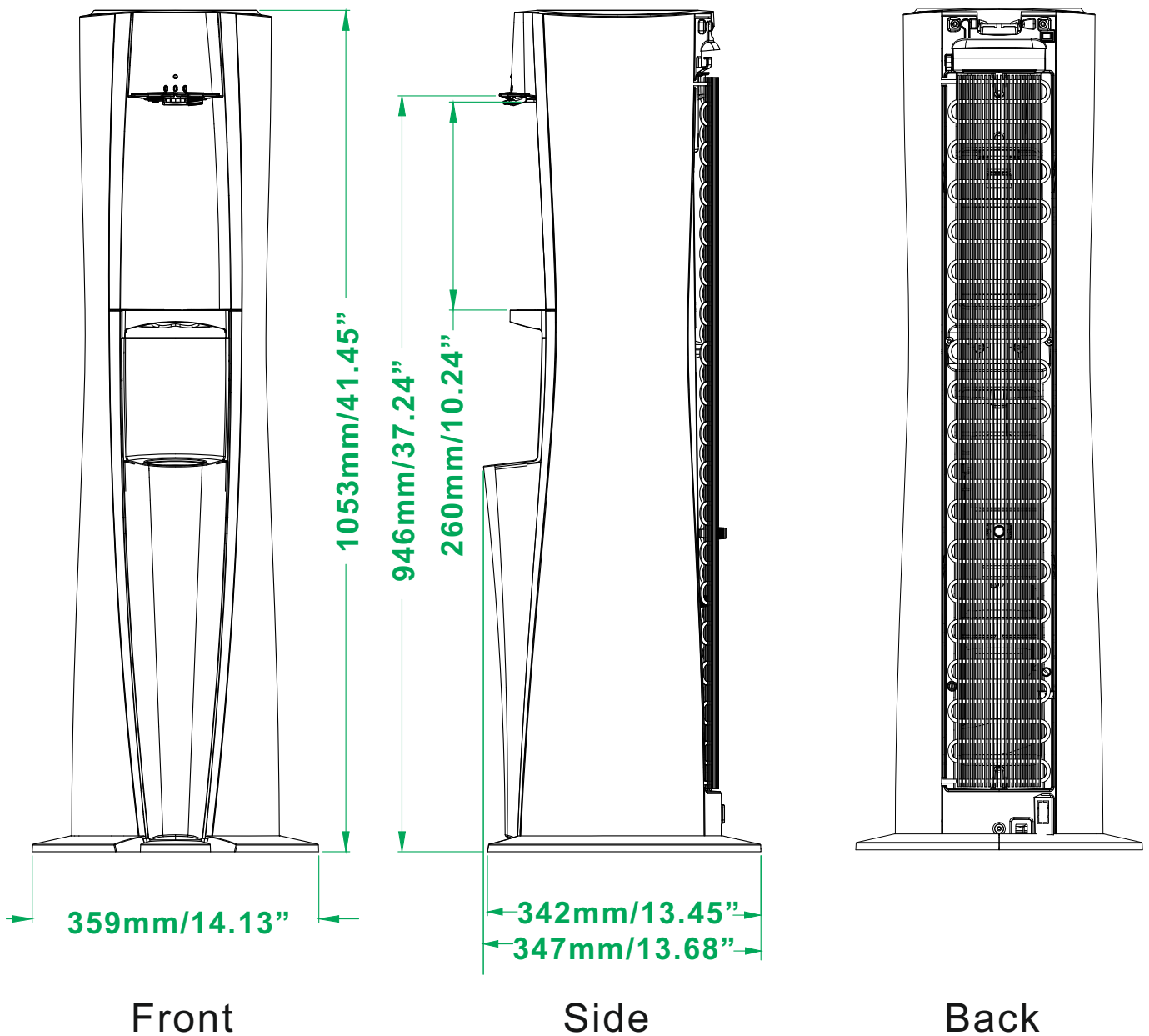


E. Refrigeration System



# Product Dimensions

## K2 (bottled water cooler)





## Description of Product Model Number

**K2**

Cooler Shape

K2- K2

**F**

Reservoir Type

F – CrystalFlo Water Cartridge

**M**

Type of Lid

M- Manifold

**2**

No. of Faucets

**K**

Body Color

K – Black

**H**

Temp. Option

H – Hot & Cold

**K**

Insert Color

K – Black

**2**

Voltage

1 – 220~240V

**C**

Optional

C – with Cup Dispenser

You can find your serial and model number at the back of your cooler.





## Replacement of CrystalFlo™ Water Cartridge

A flashing yellow light above the faucet levers will alert you to when the CrystalFlo™ Water Cartridge should be replaced. The system has been pre-set to provide indication after a period of 12 months of use. User may operate the cooler as normal until the bottle has been emptied. It is also advised to replace the CrystalFlo™ cartridge if there is a leak from the cartridge, taste problem or discoloration to the water.

**Note:** To reset the life timer system, the CrystalFlo™ is required to be removed from the dispenser for a minimum of 15 seconds while the unit is connected to the mains power supply.

1. Place a glass or other container below the water outlets (to catch drips)(Figure 3-1), and unlatch the Top Cover Locking Clip (located inside of the Bottle Installation area)(Figure 3-2), and open Top Cover (Figure 3-3).



Figure 3-1



Figure 3-2



Figure 3-3

2. Pull CrystalFlo™ Water Cartridge upwards to remove (Figure 3-4). Do not squeeze the water reservoir as water could leak out. In addition, it may be helpful to have a bucket nearby to place the used CrystalFlo™ in.



Figure 3-4

3. Please recycle the CrystalFlo™ whenever possible, otherwise dispose of responsibly.
4. Ensure seal is properly installed on the Inlet/Outlet tube of the CrystalFlo™ Water Cartridge assembly (Figure 3-5) (may have shifted during shipment or un-packaging).



Figure 3-5

5. Align CrystalFlo™ Water Cartridge with openings in cooler, and push downwards into place (Figure 3-6). Ensure that foam seal is pushed down and seals the reservoir completely.



Figure 3-6

6. Close the top cover (push downwards to lock into place) (Figure 3-7 and Figure 3-8). If cover does not close completely, make sure that CrystalFlo™ is inserted completely.



Figure 3-7



Figure 3-8

7. Install replacement bottle (Figure 3-9).

**Note:** To prevent water leaks, a NON-SPILL Bottle Cap MUST be installed on the bottle.



Figure 3-9

8. Prime water system (See K2 Quick Start guide “Prime Water System” for instructions if needed).

## SECTION 4: Cabinet Panel Removal and Installation

Notice:

The information and/or procedures presented in the following demonstration(s) should be performed by a trained Water Cooler Service Technician only.

Never attempt to service or repair a water cooler while it is plugged into any power supply.

Prior to any service or repair of the water cooler, ensure that the water has been completely drained from the system.

### Install Base Plate

1. Stand cooler upright on flat, smooth surface floor.
2. Align side plate with base (Figure 4-1-1), and slide into base to locked position. (Figure 4-1-2 and Figure 4-1-3). The side plates are inserted so that the inner faces mount flush in the rear of the cooler. There will be an open triangular area in the front.



Figure 4-1-1



Figure 4-1-2



Figure 4-1-3

3. Repeat for opposite side. (Figure 4-1-4 and Figure 4-1-5)



Figure 4-1-4



Figure 4-1-5

## SECTION 4: Cabinet Panel Removal and Installation

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### Lower Front Panel Removal & Installation

1. Remove Drip Tray by pulling outwards from the body (Figure 4-2-1).



Figure 4-2-1

2. Using a Philips screwdriver, remove the screw from the lower front panel (located behind Drip tray assembly location) (Figure 4-2-2).

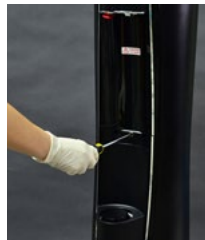


Figure 4-2-2

3. Pull outwards on the lower front panel to disengage locking tabs from the front of the cooler (Figure 4-2-3). The front panel and cup dispenser on this model are separate parts. Only the front panel will be removed.



Figure 4-2-3

4. Install in reverse order.

## SECTION 4: Cabinet Panel Removal and Installation

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Prior to any service or repair of the water cooler, ensure that the water has been completely drained from the system.

### Side Panel Removal

1. Remove Lower front panel (Figure 4-3-1)(Refer to Lower Front Panel Removal & Installation).



Figure 4-3-1

2. Remove the 2 side panel installation screws from the front of the cooler (located mid way up the front panel) (Figure 4-3-2).



Figure 4-3-2

3. Remove the 2 side panel installation screws from the back of the cooler (located mid way up the back panel) (Figure 4-3-3).



Figure 4-3-3

4. Open the Top Cover by pressing the cover lock (Figure 4-3-4), and lifting the front of the Top Cover upwards (rotate upwards to rear of the cooler) (Figure 4-3-5).



Figure 4-3-4



Figure 4-3-5

5. Grip the top edge of the side panel and lift slightly (approximately  $\frac{1}{2}$  inch) and pull outwards from cooler to remove (Figure 4-3-6 to Figure 4-3-7).



Figure 4-3-6



Figure 4-3-7

## SECTION 4: Cabinet Panel Removal and Installation

### Notice:

The information and/or procedures presented in the following demonstration(s) should be performed by a trained Water Cooler Service Technician only.

Never attempt to service or repair a water cooler while it is plugged into any power supply.

Prior to any service or repair of the water cooler, ensure that the water has been completely drained from the system.

### Side Panel Installation

1. Identify which panel belongs on which side of the cooler (Figure 4-4-1 to Figure 4-4-2). The Locking clip (located approximately 10 inches/250mm up from the base of the panel on the inside surface) is to be installed towards the front of the cooler.

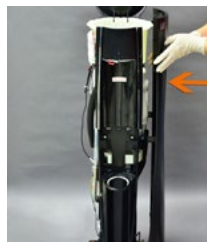


Figure 4-4-1



Figure 4-4-2

2. Gripping the top edge of the side panel, insert the screw support into the slot on the Front Panel (near Drip Tray area) (Figure 4-4-3 to Figure 4-4-4), and align the locking clip, bottom edge, upper clips, and slide downwards to lock into place (Figure 4-4-5 to Figure 4-4-8). Install the screw into the front/back screw supports to secure in place (Figure 4-4-9 to Figure 4-4-10).



Figure 4-4-3



Figure 4-4-4



Figure 4-4-5



Figure 4-4-6



Figure 4-4-7



Figure 4-4-8



Figure 4-4-9



Figure 4-4-10

## SECTION 4: Cabinet Panel Removal and Installation

Notice:

The information and/or procedures presented in the following demonstration(s) should be performed by a trained Water Cooler Service Technician only.

Never attempt to service or repair a water cooler while it is plugged into any power supply.

Prior to any service or repair of the water cooler, ensure that the water has been completely drained from the system.

### Main Front Panel Removal & Installation

Note: Begin with the unit unplugged, the reservoir removed and the lower front and side panels removed.

1. Remove the cup dispenser spring first (Figure 4-5-1 and Figure 4-5-2) and faucet handles (Figure 4-5-3, Figure 4-5-4, Figure 4-5-5 and Figure 4-5-6)



Figure 4-5-1



Figure 4-5-2



Figure 4-5-3



Figure 4-5-4



Figure 4-5-5



Figure 4-5-6

2. To remove the front panel, remove the two screws on top (Figure 4-5-7), the two screws in the middle (Figure 4-5-8), the two screws on the bottom (Figure 4-5-9) .



Figure 4-5-7



Figure 4-5-8



Figure 4-5-9



3. With all the screws removed, remove the protective cover from the PCB (Figure 4-5-10 ), and disconnect the cold sensor terminal from the PCB (Figure 4-5-11). pull the front panel near the base plate forward to remove (Figure 4-5-12 and Figure 4-5-13).



Figure 4-5-10



Figure 4-5-11



Figure 4-5-12



Figure 4-5-13

4. For reassembly align the bottom of the front panel with the appropriate guides in the base plate (Figure 4-5-14). Then follow the above steps in reverse order.

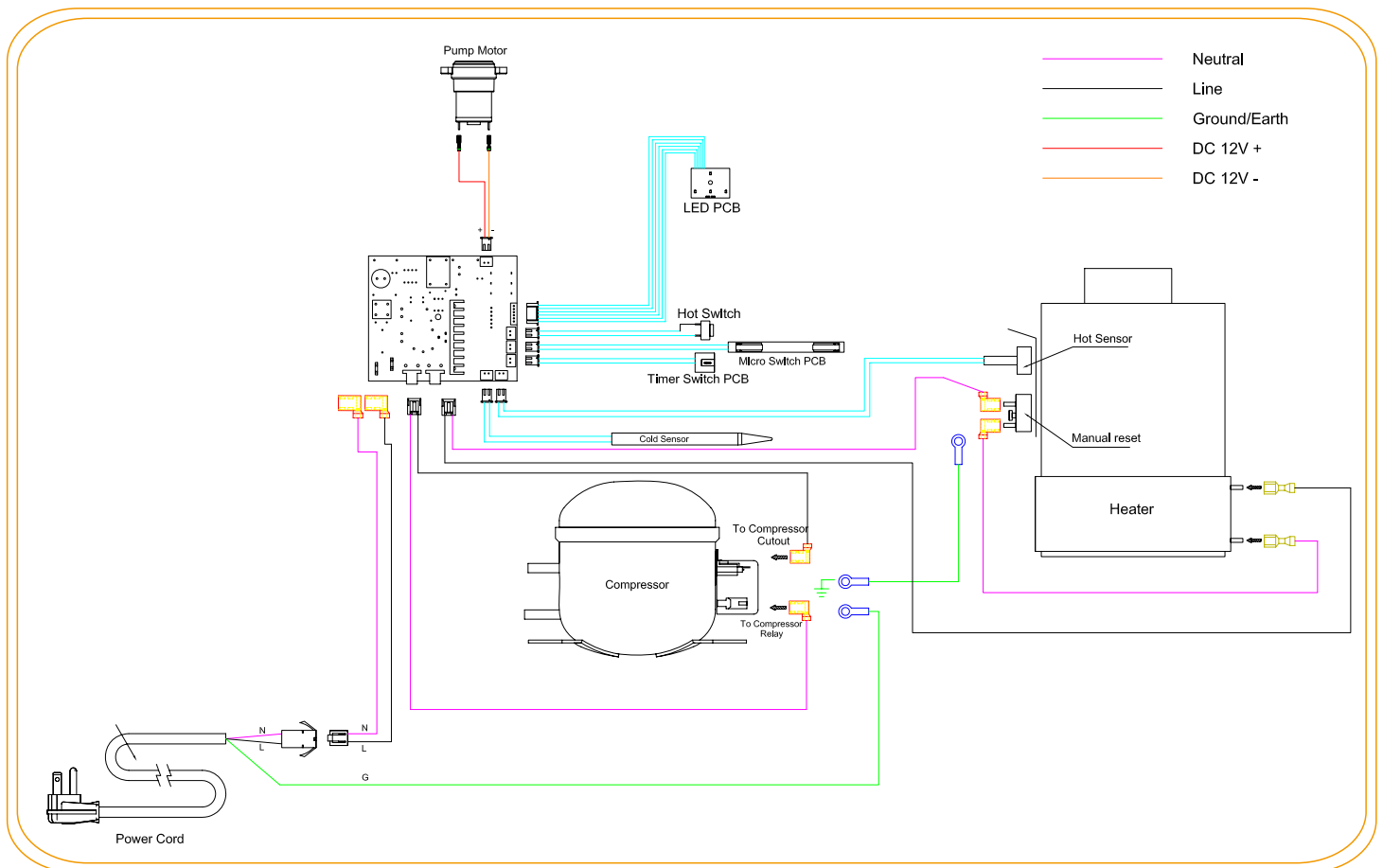


Figure 4-5-14

# SECTION 5: Electrical Component Diagnosis and Replacement

## Wiring Diagram

### Models: K2 Hot & Cold



## SECTION 5: Electrical Component Diagnosis and Replacement

Notice:

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Prior to any service or repair of the water cooler, ensure that the water has been completely drained from the system.

### Cold Sensor Removal and Installation

1. In the event that the Cold Sensor requires to be replaced, the Blue indicator light (above Cold Dispense Lever) will flash (Figure 5-2-1).



Figure 5-2-1

2. Turn off hot tank power switch (located at top/back of dispenser) (Figure 5-2-2) and unplug the water cooler (Figure 5-2-3).



Figure 5-2-2



Figure 5-2-3

3. Remove CrystalFlo™ Assembly from the water dispenser (Figure 5-2-4) (see section for CrystalFlo™ Removal Instructions).



Figure 5-2-4

4. Remove the Side Panels from the water dispenser (see section for Side Panel Removal Instructions).

5. Remove the protective cover from the PCB, and disconnect the cold sensor terminal from the PCB. (Figure 5-2-5 and Figure 5-2-6).



Figure 5-2-5



Figure 5-2-6

6. If required, cut the ties holding the wires together, taking care not to damage any of the wires (Figure 5-2-7).



Figure 5-2-7

7. Pull the sensor tube out from the Evaporator Insulation to remove (Figure 5-2-8).



Figure 5-2-8

8. Install the replacement Cold Sensor into the Evaporator Insulation (insertion length approximately 5 inches/125mm) (Figure 5-2-9 and Figure 5-2-10).

**Note:** Care should be taken while installing the cold sensor that the end within the evaporator insulation is in the proper position.



Figure 5-2-9



Figure 5-2-10

9. Connect the terminal for the cold sensor to the PCB (take care to ensure proper installation location) (Figure 5-2-11).



Figure 5-2-11

10 . Reinstall PCB Cover over PCB, taking care not to pinch any wires (Figure 5-2-12).



Figure 5-2-12

11. Install wire ties to hold wiring in position (Figure 5-2-13).



Figure 5-2-13

12. Reinstall Side panels and CrystalFlo™ (see side panel SECTION 4, see CrystalFlo™ SECTION 3).

## SECTION 5: Electrical Component

### Diagnosis and Replacement

Notice:

The information and/or procedures presented in the following demonstration(s) should be performed by a trained Water Cooler Service Technician only.

Never attempt to service or repair a water cooler while it is plugged into any power supply.

Prior to any service or repair of the water cooler, ensure that the water has been completely drained from the system.

#### Water Temperature Adjustment

1. Remove Bottle and open the Top Cover (Figure 5-3-1 and Figure 5-3-2)



Figure 5-3-1



Figure 5-3-2

2. Remove screw from the PCB access cover (Figure 5-3-3) and remove the cover (Figure 5-3-4 and Figure 5-3-5)



Figure 5-3-3



Figure 5-3-4



Figure 5-3-5

3. Behind the access cover are 3 switches: (Factory Setting highlight in Blue)

Switch	Left Position	Middle Position	Right Position
Top (Cold Water)	Coldest 41°F / 5°C	46°F / 8°C	50°F / 10°C
Middle (Hot Water)	Hottest 187°F / 86°C	183°F / 84°C	179°F / 82°C
Bottom (CrystalFlo™ Timer)	12 Month Timer	6 Month Timer	OFF

Allow the cooler to stabilize for 2-3 hours to ensure the proper temperature of the cold water.

## SECTION 5: Electrical Component Diagnosis and Replacement

### Notice:

The information and/or procedures presented in the following demonstration(s) should be performed by a trained Water Cooler Service Technician only.

Never attempt to service or repair a water cooler while it is plugged into any power supply.

Prior to any service or repair of the water cooler, ensure that the water has been completely drained from the system.

### Hot Sensor Removal and Installation

1. In the event that the Hot Sensor requires to be replaced, the Red indicator light (above Hot Dispense Lever) will flash (Figure 5-4-1).



Figure 5-4-1

2. Turn off hot tank power switch (located at top/back of dispenser) (Figure 5-4-2) and unplug the water cooler (Figure 5-4-3).



Figure 5-4-2



Figure 5-4-3

3. Remove Left Side Panel from the water dispenser (Figure 5-4-4 ) (see side panel SECTION 4).



Figure 5-4-4

4. Remove the protective cover from the PCB (Figure 5-4-5), and disconnect the Hot Sensor terminal from the PCB. (Figure 5-4-6)



Figure 5-4-5

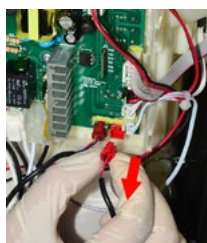


Figure 5-4-6

5. If required, cut the ties holding the wires together, taking care not to damage any of the wires (Figure 5-4-7).



Figure 5-4-7

6. Remove the 2 screws from the sensor bracket on the hot tank (Figure 5-4-8 and Figure 5-4-9).



Figure 5-4-8



Figure 5-4-9

7. There is enough heat transfer paste on the tank and old sensor to simply wipe the face of the new sensor against the old one (Figure 5-4-10). Place into position and evenly tighten the two screws (torque to 3.4-6.9 lbf.in) (Figure 5-4-11 and Figure 5-4-12).



Figure 5-4-10



Figure 5-4-11



Figure 5-4-12

8. Connect the terminal for the hot sensor to the PCB (take care to ensure proper installation location) (Figure 5-4-13).

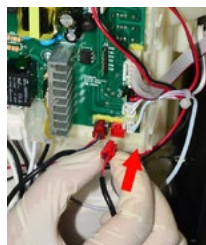


Figure 5-4-13

9. Reinstall PCB Cover over PCB (Figure 5-4-14), taking care not to pinch any wires .



Figure 5-4-14



10. Install wire ties to hold wiring in position (Figure 5-4-15).



Figure 5-4-15

11. Reinstall Side panels and CrystalFlo™ (Figure 5-4-16 )(see side panel SECTION 4).



Figure 5-4-16

## SECTION 5: Electrical Component

### Diagnosis and Replacement

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Never attempt to service or repair a water cooler while it is plugged into any power supply.

Prior to any service or repair of the water cooler, ensure that the water has been completely drained from the system.

#### Hot Tank Limiter Replacement

Note: Begin with the unit unplugged, the water drained and the left side panel removed (Figure 5-5-1, Figure 5-5-2 and Figure 5-5-3).



Figure 5-5-1



Figure 5-5-2



Figure 5-5-3

Tip: Use a small flathead screwdriver to pry wire connectors off .

1. Remove the wire connectors from the top and bottom of the Limiter (Figure 5-5-4 and figure 5-5-5). Remove the two screws and remove the Limiter from the bracket (Figure 5-5-6 to Figure 5-5-8).



Figure 5-5-4



Figure 5-5-5



Figure 5-5-6

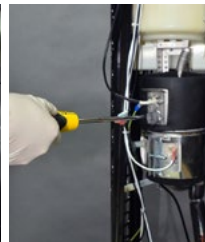


Figure 5-5-7



Figure 5-5-8

2. There is enough heat transfer paste on the tank and old Limiter to simply wipe the face of the new Limiter against the old one (figure 5-5-9). Place into position and evenly tighten the two screws (torque to 3.4-6.9 lbf.in) (figure 5-5-10 to figure 5-5-11).



Figure 5-5-9

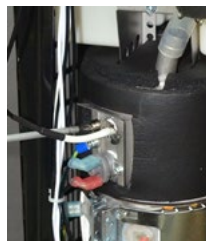


Figure 5-5-10



Figure 5-5-11

3. Reconnect the wires onto the Limiter (figure 5-5-12 to 5-5-14).

Note: Both parts can be changed in the same manner. If replacing the Limiter, ensure the reset button has been pushed in prior to left panel installation.



Figure 5-5-12



Figure 5-5-13



Figure 5-5-14

## SECTION 5: Electrical Component

### Diagnosis and Replacement

**Notice:**

The information and/or procedures presented in the following demonstration(s) should be performed by a trained Water Cooler Service Technician only.

Never attempt to service or repair a water cooler while it is plugged into any power supply.

Prior to any service or repair of the water cooler, ensure that the water has been completely drained from the system.

#### Hot Tank Removal and Replacement

Note: Begin with the unit unplugged, the water drained and the side panels removed (Figure 5-6-1, Figure 5-6-2 and Figure 5-6-3).



Figure 5-6-1



Figure 5-6-2



Figure 5-6-3

Tip: Use a small flathead screwdriver to pry wire connectors off.

1. Remove the two spring clips that secure the silicone hoses to the inlet and outlet pipes. Remove the hoses from the hot tank and identify (Figure 5-6-4 to 5-6-9).

Note: Hoses may be difficult to remove. If necessary, use a flathead screwdriver to slide up between the tube and pipe to release the hoses (Figure 5-6-5 and Figure 5-6-8). Be careful not to damage hoses.



Figure 5-6-4



Figure 5-6-5



Figure 5-6-6

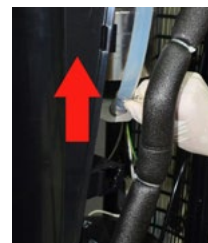


Figure 5-6-7



Figure 5-6-8



Figure 5-6-9

2. Remove the two screws on the hot tank drain assembly at the back of dispenser (Figure 5-6-10 and Figure 5-6-11).



Figure 5-6-10

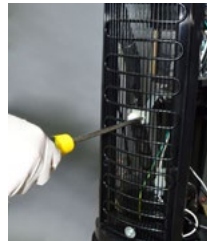


Figure 5-6-11

3. Remove and identify the 2 wires from the limiter and heater (Figure 5-6-12 to 5-6-14).



Figure 5-6-12



Figure 5-6-13



Figure 5-6-14

4. With a Philips screwdriver remove the ground wire from the thermostat bracket (Figure 5-6-15).



Figure 5-6-15

5. Remove the two screws and remove the Limiter from the bracket (Figure 5-6-16 to Figure 5-6-18).



Figure 5-6-16



Figure 5-6-17



Figure 5-6-18

6. Remove the two screws from the Hot Sensor Bracket (Figure 5-6-18 and Figure 5-6-20 ).



Figure 5-6-18



Figure 5-6-19



Figure 5-6-20

7. Disconnect the 2 wires from the Heater Band (Figure 5-6-21 to Figure 5-6-24)



Figure 5-6-21



Figure 5-6-22



Figure 5-6-23



Figure 5-6-24

8. Remove the single screw that secures the hot tank in place (Figure 5-6-25). Carefully slide the hot tank out from the bracket (Figure 5-6-26 and Figure 5-6-27).



Figure 5-6-25



Figure 5-6-26



Figure 5-6-27

9. See instructions for Hot Tank Heater Band Replacement
10. Reinstall the new hot tank, and following the steps in reverse order, install Hot Sensor Bracket, Limiter and Ground wire. Reconnect all wires as identified, if necessary refer to the wiring diagram (See Section 5 wiring diagram). Reconnect the two hoses as identified and spring clips.



## SECTION 5: Electrical Component Diagnosis and Replacement

Notice:

The information and/or procedures presented in the following demonstration(s) should be performed by a trained Water Cooler Service Technician only.

Never attempt to service or repair a water cooler while it is plugged into any power supply.

Prior to any service or repair of the water cooler, ensure that the water has been completely drained from the system.

### Hot Tank Heater Band Replacement

Note: Begin with the hot tank assembly removed from the dispenser (Figure 5-7-1).



Figure 5-7-1

1. Remove the bolt that tightens the heater band onto the hot tank (10mm wrench) (Figure 5-7-2). Turn the heater band until the opening lines up with the stainless J tube and pull down to remove completely from the hot tank (Figure 5-7-3 and 5-7-6).



Figure 5-7-2



Figure 5-7-3



Figure 5-7-4



Figure 5-7-5



Figure 5-7-6

2. Install the new heater band by following the steps above in reverse order, ensuring that the wire terminals are located near the top of the heater band (Figure 5-7-7). Align the opening in the heater band directly below the sensor and limiter, reinstall the bolt and tighten to 34.71 lbf.in (Figure 5-7-8).



Figure 5-7-7



Figure 5-7-8

3. Refer to the hot tank replacement procedure for installation instructions.

## SECTION 5: Electrical Component

### Diagnosis and Replacement

Notice:

The information and/or procedures presented in the following demonstration(s) should be performed by a trained Water Cooler Service Technician only.

Never attempt to service or repair a water cooler while it is plugged into any power supply.

Prior to any service or repair of the water cooler, ensure that the water has been completely drained from the system.

#### Compressor Relay / Overload Protector Replacement

Note: Begin with the unit unplugged, the water drained and the left side panel removed.

Tip: Use a small flathead screwdriver to pry wire connectors and relay from compressor.

1. Remove the relay/overload cover by prying the metal clip to unhook it from the compressor on both sides (Figure 5-8-1 and 5-8-2).



Figure 5-8-1



Figure 5-8-2

2. Carefully remove and identify the wire connectors from the relay (white wires) and/or overload (black wire) (Figure 5-8-3 and 5-8-4). Remove relay and overload from compressor (Figure 5-8-5 and 5-8-6).



Figure 5-8-3



Figure 5-8-4



Figure 5-8-5



Figure 5-8-6

3. Install the new overload onto the top pin of the compressor (Figure 5-8-7) and push the new relay onto the two bottom pins below the overload (figure 5-8-8). Reconnect the white wires onto the relay (Figure 5-8-9) and the black wire onto the overload (Figure 5-8-10).



Figure 5-8-7



Figure 5-8-8



Figure 5-8-9



Figure 5-8-10



4. Reinstall the cover and secure with the metal clip (Figure 5-8-11). Note: use caution not to damage wires.



Figure 5-8-11



## SECTION 8: CrystalFlo™ Water Cartridge

The CrystalFlo™ Water Cartridge - Design allows for quick and easy sanitization of the cold water system. The unique patent pending CrystalFlo™ Water Cartridge guarantees 100% sanitization in minutes for Crystal Mountain K2 Bottled Water Dispenser...

**Simple & Quick:** In less than 45 seconds all cold water contact points are exchanged

**Hygienic:** All cold water contact points are exchanged

**100% Sanitization**





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*Crystal Mountain has a policy of continuous development and reserves the right to change specifications without notification.*